

ASSEMBLING INSTRUCTIONS FOR ARCH M.B.B RIF.MBB N._

Reccomendation

In the execution of the work will have to be prepared all the necessary safety precautions to protect the safety of personal involved in the work and in particular must be observed general and special rules for the prevention of accidents.

Delivery of material

The DDT of delivery is the official document which give the editor the following informations:

- origin of the material
- number of MBB , installations and costumers number
- list of the material sent
- number of the border

At the delivery the editor has to:

- verify the compliance of the system number
- verify the number of border and the condition of the materials unload
- advise the provider the possible lack of the border or materials damaged note it on the DDT

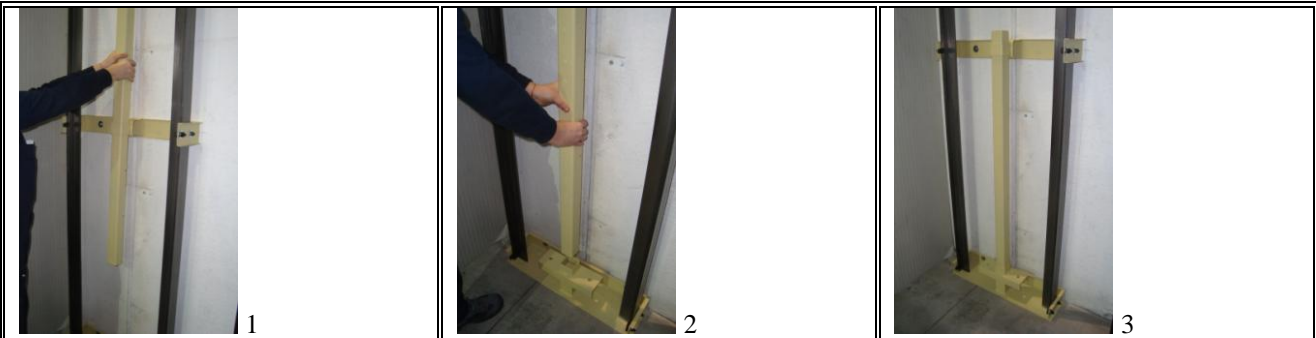
Unload and transfert of materials

- use an helmet,glove and security shoes
- if it's necessary use a crane or a forklift truck

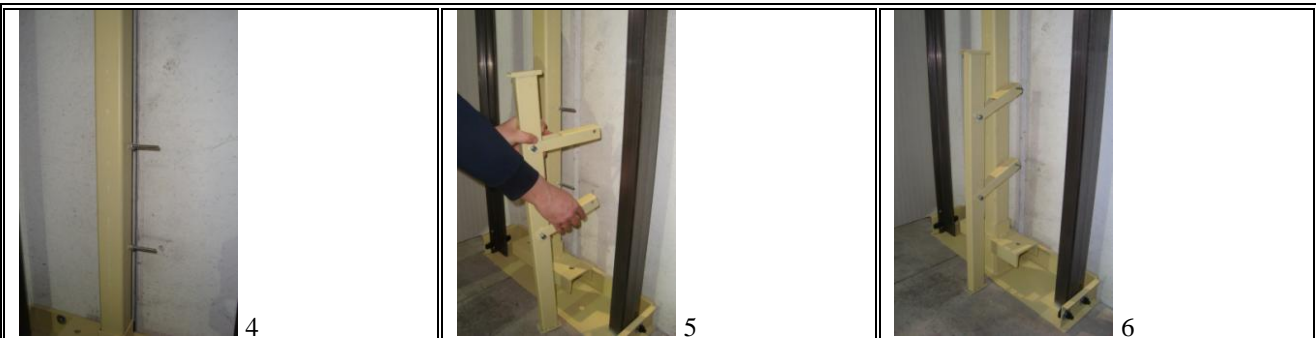
Series of installation

- Verify the size of the hoistway
- Secure with bolts (not supplied) the wall of c.a, brackets at distance, anchoring not larger of 1350 mm
- Assembly of the guide
- Assembly of the arch, following the instructions from n.01 to n.16
- Assembly of the piston valve
- Positioning of the wardrobe and inside it the control panel and the control unit
- well-built
- Assembly of doors
- Assembly of the cabin following the instructions
- Do all the connection
- Test the installation

-During the phase of installation do the test of the Mod. 7.3/2.2 Rev.0



Insert the plate inside the fixed plate and put it inside the glass on the headlong. (Foto 1_2_3)



Secure the screws of the sack n.1 on the plate and assembly the stack of the pit (Photo 4_5_6)



Place the base of the arch in the center of the guides

Insert the post into the seat left arch





Secure it with the screws bag n.1

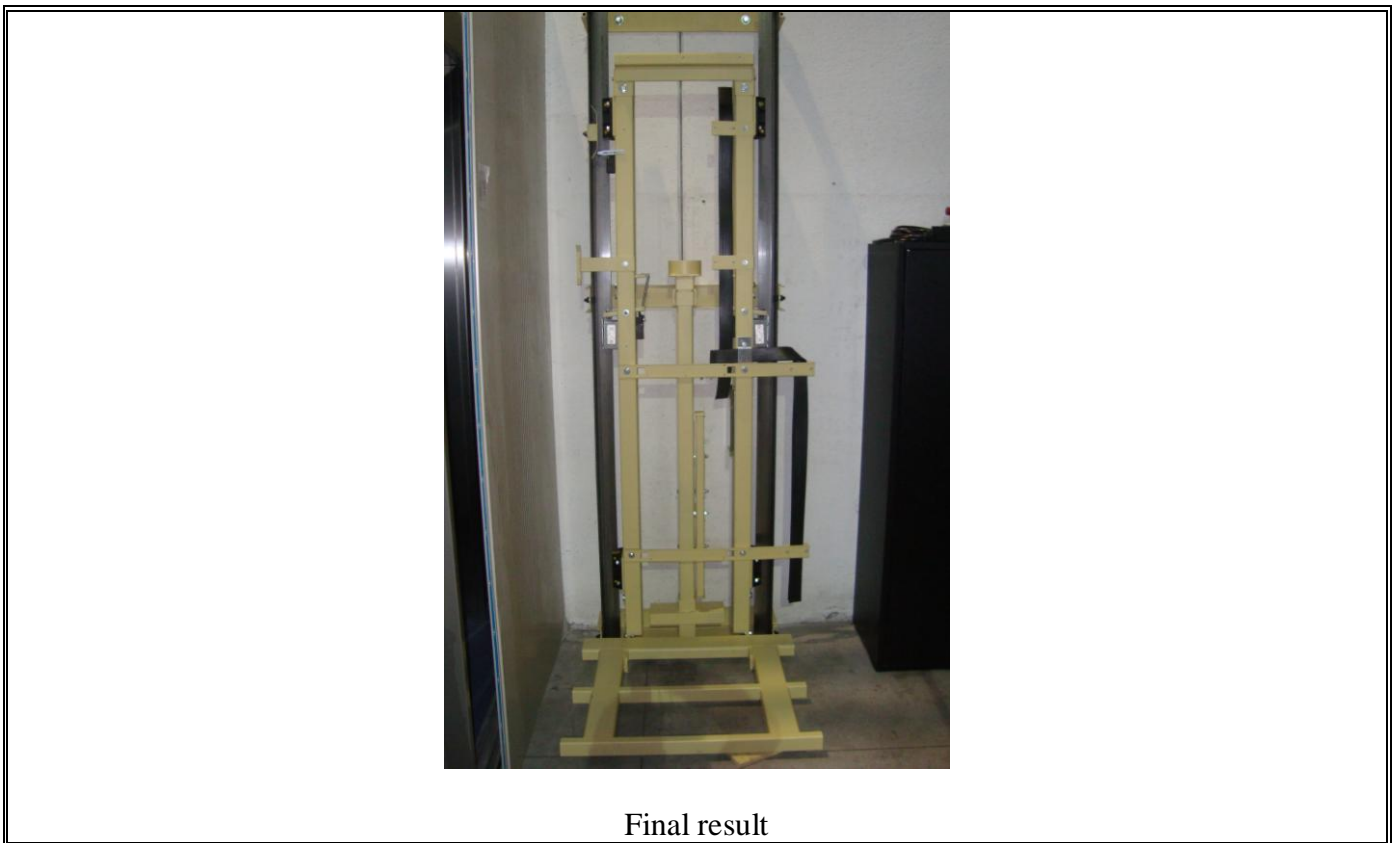


Repeat the sequence with the mast

Install bar higher for fixed wiring

Repeat with the bottom bar

			
13	14	15	16
Install the cap of the arch and secure with screws M12		Install the reinforcement of the arch under the hat and secure it with screws M12	



List Of Screws And Bolts Supplied To Provide

X HAT ARCH

Hexagon head screw	12 x 35	4
Washer	12 x 36	8
Washer Grover	Ø 12	4
Nut	M 12	4

X Base

Hexagon head screw	12 x 35	8
Washer	12 x 36	16
Washer Grover	Ø 12	8
Nut	M 12	8

X Rinforce

Hexagon head screw	12 x 25	2
Washer	12 x 30	4
Washer Grover	Ø 10	2
Nut	M 10	2

X Piston

Hexagon head screw	12 x 30	2
Washer	12 x 30	4
Washer Grover	Ø 10	2
Nut	M 10	2

X Fissacavo al muro

Hexagon head screw	6 x 30	2
Washer	6 x 18	2
Washer Grover	Ø 6	2
Dowel	M 6	2
Bride	M 12	2
Washer	12 x 36	2
Washer Grover	M 12	2

X Fix Platform

Hexagon head screw	8 x 30	8
Washer	8 x 24	8
Washer Grover	Ø 8	8

X Stirrup

Bride	M 10	2
Washer	10 x 30	2
Washer Grover	Ø 10	2

X slab guide (increase the quantity for number of slab)

Hexagon head screw	12 x 35	8
Washer	12 x 24	16
Washer Grover	Ø 12	8
Nut	M 12	8

X Fixing pillar of security

Threaded rod	cm. 12,5	2
Nut	M 8	4
Nut	M 8	4
Hexagon head screw	8 x 50	2
Screw "But"	4 x 12	6
Washer	4 x 12	6
Washer Grover	Ø 4	6

X slab guide (increase the quantity for number of slab)

Bride	M 10	2
Washer	10 x 30	2
Washer Grover	Ø 10	2

X slab guide (increase the quantity for number of slab)

Bride	M 12	4
Washer	12 x 36	4
Washer Grover	Ø 12	4
Steel dowel (fissaggio staffe a muro) VS	12 x 110	2 x n. staffe

X Fixing top with the arch

Hexagon head screw	8 x 25	8
Washer	8 x 24	11
Washer Grover	Ø 8	11
Nut	M 8	3